

Cylinder Bore Cleaning

Material

Item	Specification
Motorcraft® SAE 5W-20 Premium Synthetic Blend Motor Oil XO-5W20-QSP (US); Motorcraft® SAE 5W-20 Super Premium Motor Oil CXO-5W20-LSP12 (Canada); or equivalent	WSS-M2C930-A

1. **NOTICE:** If these procedures are not followed, rusting of the cylinder bores may occur.

Clean the cylinder bores with soap or detergent and water.

2. Thoroughly rinse with clean water and wipe dry with a clean, lint-free cloth.
 3. Use a clean, lint-free cloth and lubricate the cylinder bores.
 - Use clean engine oil meeting Ford specification.
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